

Seawolf Project

Building a charter boat service on
Lake Ray Hubbard

Steps

- First step was to get my USCG Master Captains license – the course took a total of 10 days and costs \$1200.
- Second was to make sure I could get Liability insurance
- Third was to make a deal for docking and pick up of passengers
- Next was to find a boat

Make or Buy

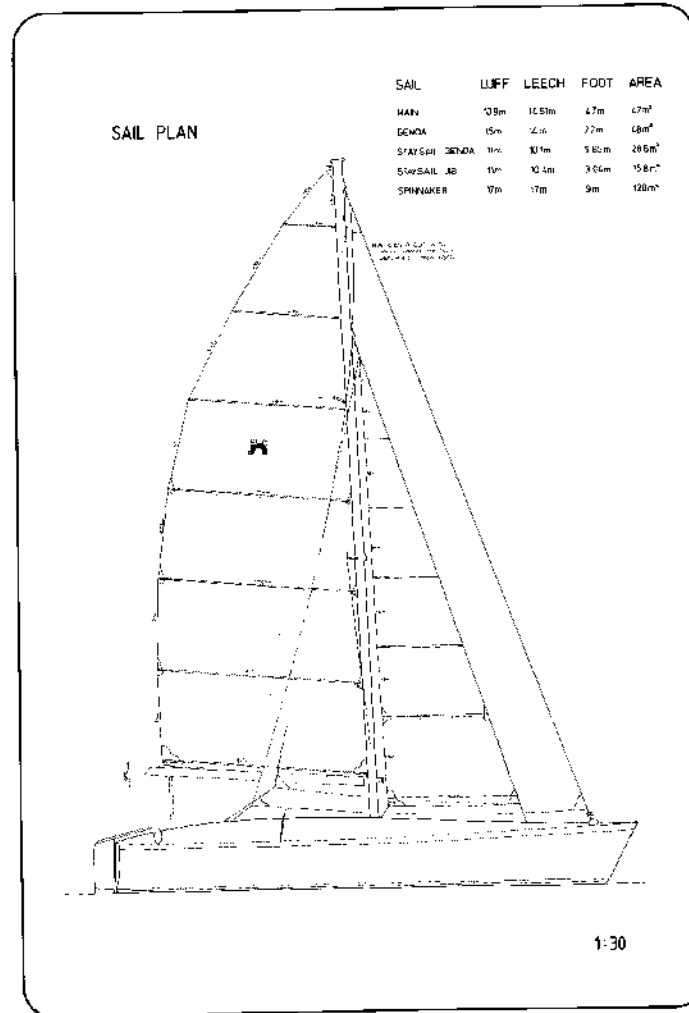
- I found you can buy a 40 ft white fiberglass sailing catamaran that can take 40 passengers in South Florida New for about \$650,000. The problem was that it was 25 feet wide and would cost \$100,000 to ship to North Texas
- I determined that I could build one for much less and make out wood leaving a natural wood finish.

How much time and Money?

- Cost of Materials \$200,000
- Labor \$100,000
- Time: July 2006 to April 2008
- Two years of my life
- Survey shows that most boats take out about 2,000 passengers a year.
- The boat comes apart so if it does not work on Lake Ray Hubbard, I can move it.

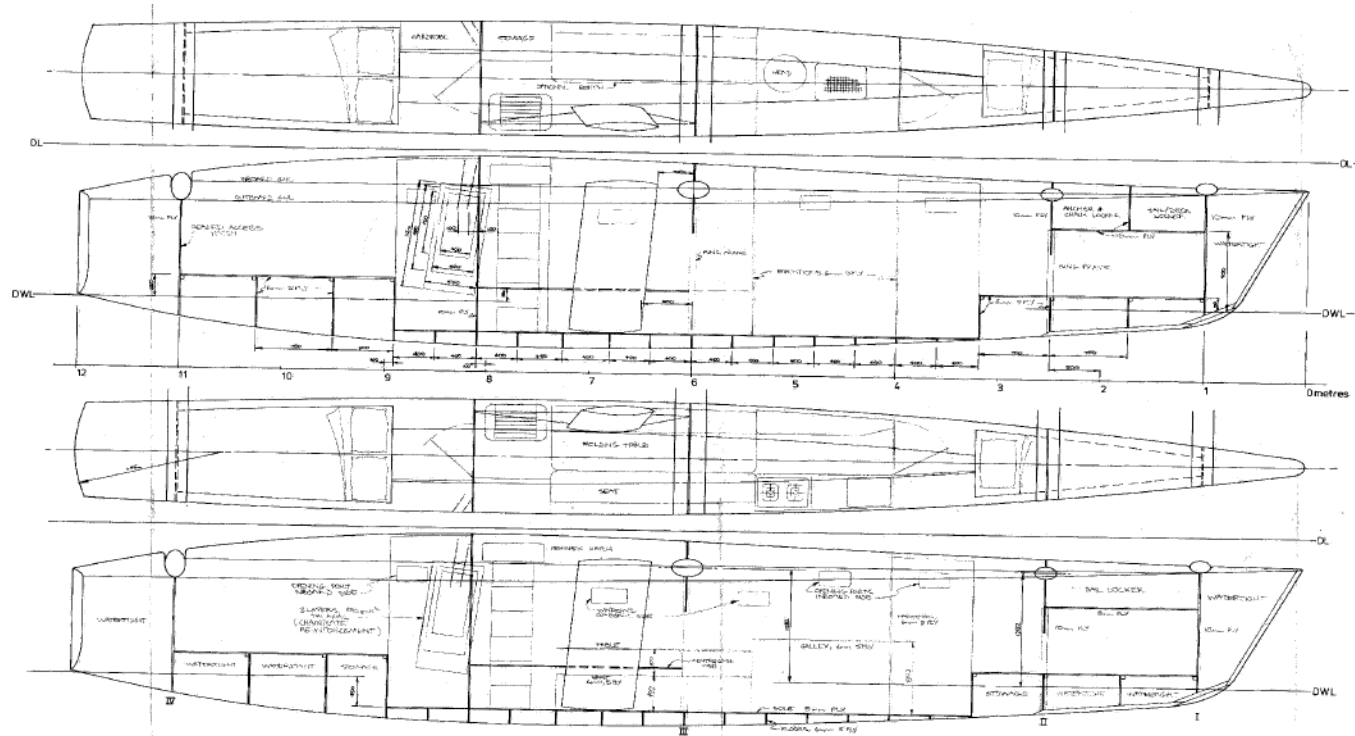
Sail Plan – Malcolm Tennent is world Famous Yacht Designer

Cost of plans \$5,500



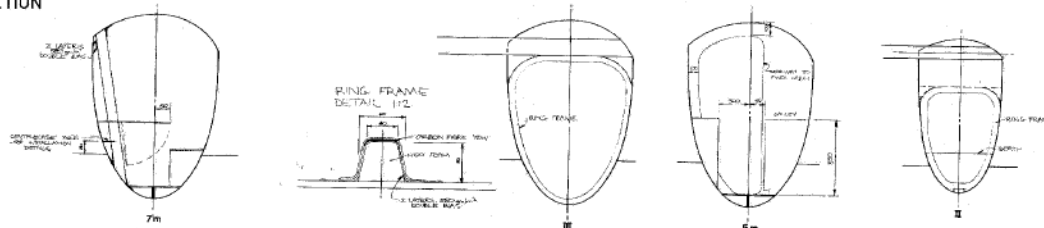
Interior of Hull

Malcolm Tennent – New Zealand



GENERAL CONSTRUCTION

1:15



Setting up forms



Lofting the hulls



Setting forms in place



Spanish Cedar from Stuart Florida

16,000 liner feet at \$2.65 a foot



Forms are set up in Oct 2006



Setting the bow stem



Planking of the Hull



Planking the hull



Fairing the hull



Adding the bow



Filling the gaps



One hull done starting number 2



Finishing hull # 1



Sand and fair the Hull, Nov. 2007



Apply layer of fiberglass



Taking deck off to fiberglass



Filling gaps in strip planks



Building seats into deck



Greg Working on Deck



Installing ring frame



6 oz glass and epoxy



Taking the deck off



Finishing Seawolf Hulls



Aluminum cross beams



Working on Mast



Leaving factory for Marina



Ready to move to Marina



Mounting the Crossbeams



Stepping the Mast



Mounting Deck beams



Ready to launch



Seawolf under sail



Boarding the boat



Enjoying the sail on Seawolf



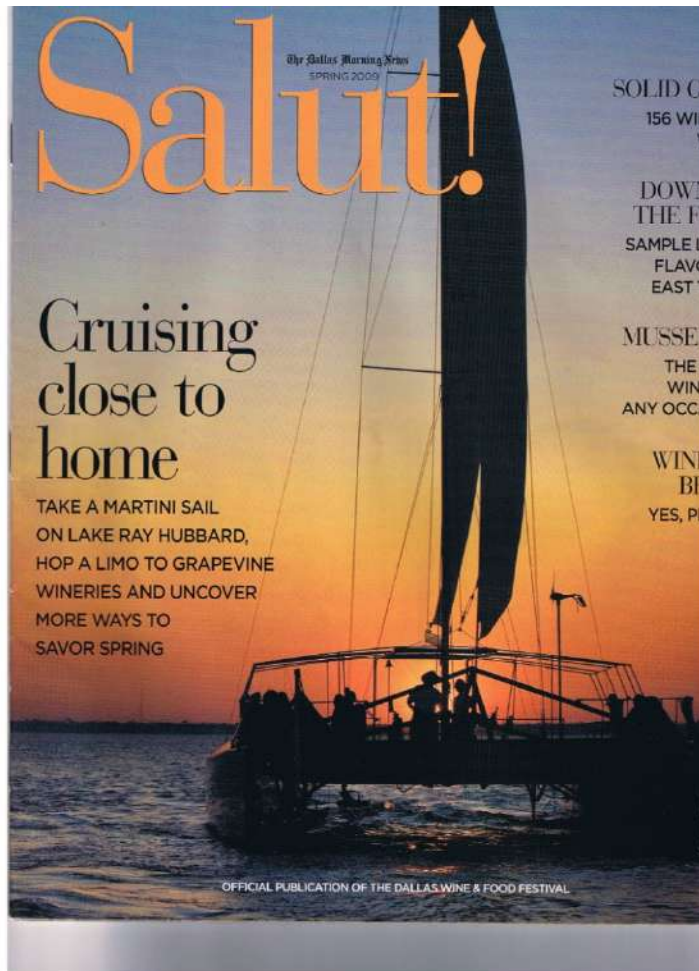
Parties and Romantic moments



Plenty of space for up to 49



Great Publicity in Dallas



California dreamin': Watch the sun set over Lake Ray Hubbard — 30 minutes from downtown Dallas — with martini in hand.



Thursday martini cruises on the Seawolf coincide with free lakeside concerts.

Drink a martini, sail into the sunset

When: Thursdays, 6:15 to 8:30 p.m.

Where: Lake Ray Hubbard, starting at the Hilton Dallas/Rockwall C&B Scene bar, 2055 Summer Lee Drive, Rockwall

How it works: Participants meet at the C&B Scene bar for their first martini. Around 7 p.m., everyone walks down to Bella Harbor to board the Seawolf, a 40-foot catamaran. Then you cast off, grab another martini, savor some snacks and set out to watch the sunset. About 8:30, the boat pulls back into dock. The martini cruise, which costs \$35, is new this year from Sail With Scott, and is not recommended for children. Capt. Scott Sell holds a U.S. Coast Guard master captain's 50-ton license and was the division winner in the 2008 Transpac Yacht Race from Southern California to Hawaii. The Thursday cruise coincides with Rockwall's free Concert by the Lake series, so you get a little general-y, too.

The word: Go to www.sailwiththescott.com or call 214-808-0025.

Seawolf at a distance



2 minute video of the Project

By Mark Walsh'

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Nvisiondigital.net

How are we doing?

- In 2012 we had over 11,500 passengers
- Over 52,000 passengers since beginning.
- I hope to keep doing this until 2020.
- Our season starts again April 16.